## **INSTALLATION GUIDE**

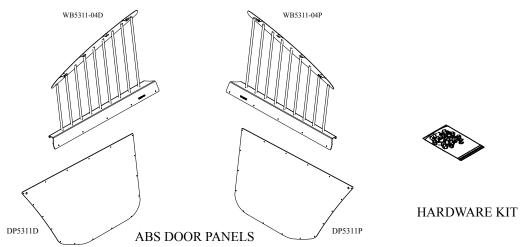
WB53CC11
STEEL WINDOW ARMOR
AND ABS DOOR PANEL
11 - CURRENT
CHEVY CAPRICE



STRONG | RELIABLE | SECURE

## THESE COMPONENTS ARE REQUIRED TO INSTALL THE PRO-GARD STEEL WINDOW ARMOR

STEEL WINDOW ARMOR ASSEMBLIES



THIS WINDOW ARMOR IS ONLY USED WITH #DP5311 ABS DOOR PANEL. Use #WB5311-03 with OEM door panel.

- I. Refer to the diagram on the last page to verify all parts were received.
- II. The following tools will be required to complete the installation.
  - 1. Drill with standard #2 Philips driver
  - 2. Drill bit 7/64" diameter
  - 3. T20 Torx Bit & Bit Driver
- III. Read all instructions carefully before starting the assembly process.

**NOTE:** Locate all Wiring, Fuel Lines, Brake Lines, and/or Cooling Lines before drilling holes or installing any Fasterners.

## IV. OEM Door Panel Removal

- 1. Find the cover plates behind both door handles, use a small screwdriver to remove.
- 2. Remove the philips head screw behind the cover plate.
- 3. Underneath the arm rest toward the rear of the door, there is a small trim piece that snaps into place. Firmly pull out and slightly down to remove this.
- 4. Behind the small trim piece is a T20 Torx screw that can now be removed.
- 5. Remove the three screws located at the bottom of the door panel.

- 6. Remove the OEM door panel from the door frame.
- 7. Remove the power window switch from the door panel.
- 8. Secure the door latch cable to the door frame so it will not rattle.
- 9. Make sure the power window switch is connected to the harness, protect it from moisture and secure the harness inside the door frame away from the windows travel.

## V. ABS Door Panel Installation

- 1. Place the door panel against the door and align the upper locating hole with the tab on the door. Then align and install the lower three screws (3X72) into the existing holes on the bottom of the door. (See Fig. 1&2)
- 2. Attach the remainder of the door panel with (3X72) #8 x 5/8 self tapping screws (Do not install screws in the 5 holes along the top until window armor has been installed)



- 1. Remove the OEM rubber molding from the OEM Door Panel and replace on to the vehicle door window frame if it came off with the door panel. (See Fig. 1)
- 2. Place the Window Armor on top of the rubber trim installed above. Center the outside of the metal mounting frame on the door side to side. (See Fig. 3)
- 3. Push the Window Armour into the window opening so that the top tabs are flush against the top edge of the door frame.
- 4. Install the center lower screw first then install the (4) upper screws. (upper screws should go through plastic trim piece and into sheet metal of upper door frame. Then install the remaining lower screws. The supplied screws (3X72) are a Type A self tapping but sometimes it is necessary to drill a 7/64" pilot hole.

