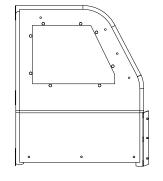
INSTALLATION GUIDE

P1000 PRO-CELL 2016 - CURRENT F-150



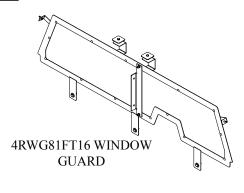
STRONG | RELIABLE | SECURE

THESE COMPONENTS ARE REQUIRED TO INSTALL THE PARTITION



4P1000F150 1/2 Cage Partition









I. The following tools will be required to complete the installation.

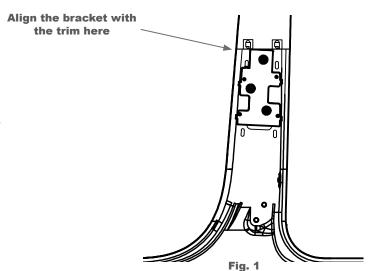
- A. 7/16" Socket & Ratchet
- B. 7/16" Open ended Wrench
- C. 3/16"Allen Wrench
- D. 3/8" Socket & Ratchet
- E. 3/16" Drill Bit
- F. 1" Hole Saw & Drill Bit
- G. 5/16" Drill Bit

II. Read all instructions carefully and refer to pages 5 to ensure all parts were received.

WARNING: Locate All wiring, fuel lines, brake lines, coolant lines, or refridgerant lines before drilling any holes or installing any self-drilling fasteners.

IV. Preparing the B-Pillar.

A. Locate and remove the lower part of the b-pillar trim to access the sheet metal body. After the trim is removed put the 3P8116D & 3P8116P b-pillar brackets in location and mark the 4 holes to drill a pilot (with 3/16" drill bit) for the self tapping screws (3X162). The b-pillar bracket is located by matching the bends in the bracket with the bends in the b-pillar sheet metal, and aligning the top of the bracket with the bottom of the upper b-pillar trim. Secure the b-pillar brackets to the driver & passenger sides of the vehicle with the self-tapping screws.

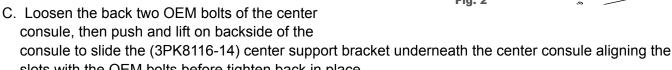


B. Use the supplied b-pillar templates on the last 2 pages to mark the three holes in the lower b-pillar trims and drill out the 1" holes so the standoffs can fit through and re-install the trim.

V. Mounting Brackets.

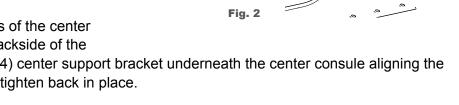
- A. When b-pillar bracket installation is completed and the trim is re-installed, then the lower sheet metal side panel (3PK8116-02P) can be installed.
- B. Use three (3X149) screws to bolt the passenger side panel into place leaving bolts loose until the partition is installed. (See fig. 2)

(See fig. 4 On the Next Page)



slots with the OEM bolts before tighten back in place.

D. Attach the Pro-Cell mounting bracket to the center support with (3X36) screw and (3X16Z) whiz nuts.



Install the lower sheet metal panels to b-pillar

brackets

Must use front holes with Pro-Cell unit



3PK8116-12 Upper Bracket

VI. Half Cage Installation (Without Window Guard)

B-Pillar sheet metal panel bolts

- A. Install the (3PK8116-12) upper bracket by carefully pulling back the head liner by the back window. Then, with the assistance of someone else remove the rear brake light on the outisde of the cab. Once removed, there will be a hole on the left-side that is not being used. Align the (3RWG8116-05) hanger plate's hole with the brakes lights hole, then insert the (3X122) bolt through the corresponding holes. Thread the bolt into the weldnut of the upper bracket. (See Fig. 4)
 - Attach center mount to center console

 Center mount to cage

 Center mount to cage

 Fig. 4

 Ounting location to

 3PK8116-10

 Lower Bracket

 Fig. 4

Middle Bracket

- B. Attach the (3PK8116-13) middle bracket by leaning the back seat forward to utilize an OEM mounting location to mount the bracket using the OEM hardware.
- C. Slide the (3PK8116-10) lower rear bracket through the middle of the seat, lining it's tab up with the other bracket's tabs above it. Then, mount the bracket using the OEM seat stud and bolt.
- D. Place the (3P5715) half cage partition in the vehicle and bolt (3X36) screws and (3X16Z) whiz nuts to b-pillar sheet metal panel on the passenger side and the center mounting bracket behind the console area. Make sure to lift the partition tight to ceiling while securing bolts.

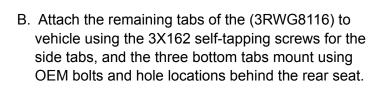
VI. Half Cage Installation (With Window Guard)

A. Install the (3RWG8116) rear window guard by carefully pulling back the head liner by the back window. Then, with the assistance of someone else remove the rear brake light on the outisde of the cab.

Once removed, there will be two holes one on the

Once removed, there will be two holes one on the left and right-side that is not being used. Align the (3RWG8116-05) hanger plate's hole with the brakes lights holes, then insert the (3X122) bolt through the corresponding holes. Thread the bolt into the weldnut

of the upper bracket. (See Fig. 4)



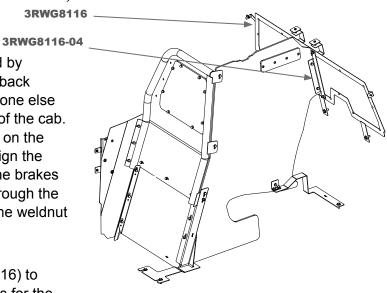


Fig. 5

C. Slide the (3PK8116-10) lower rear bracket through the middle of the seat, lining it's tab up with the other bracket's tabs above it. Then, mount the bracket using the OEM seat stud and bolt.

D. Place the (3P5715) half cage partition in the vehicle and bolt (3X36) screws and (3X16Z) whiz nuts to b-pillar sheet metal panel on the passenger side and the center mounting bracket behind the console area. Make sure to lift the partition tight to ceiling while securing bolts.

VII. Divider Installation

- A. Attach (3P8010) vent plate to the (**3P8116-NWG**, if not using a window guard/**3P8116-WG**, if using a window guard) divider as shown in fig. 5 using the supplied spacers, bolts, and nuts.
- B. Insert the (3P8116-NWG) divider through the passenger side door and place in position. Examine the alignment of the profile and adjust to fit. Hold the divider securely with no movement occuring while marking hole locations at the bracket mounting points. Drill 5/16" thru holes and insert (3X82) screws and (3X16Z) whiz nuts. Tighten all divider bolts to secure in position.

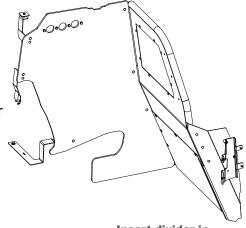


Fig. 6 Insert divider in center position

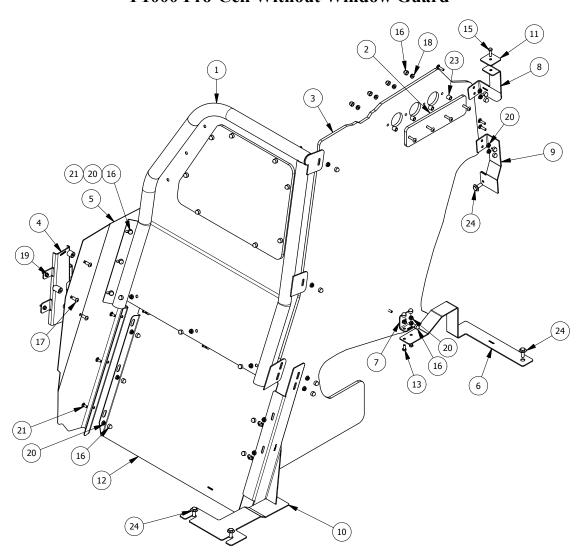
VIII. Seat Protector

- A. Attach (3SP8116-01) seat protect from the backside of the partition. Align partition and center bracket holes and bolt together with (3X36) and (3X61) screws and (3X16Z) whiz nuts. (See page 6 & 7)
- B. Place (3X145) black plastic caps on all exposed whiz nuts to finish installation.

Installation complete!

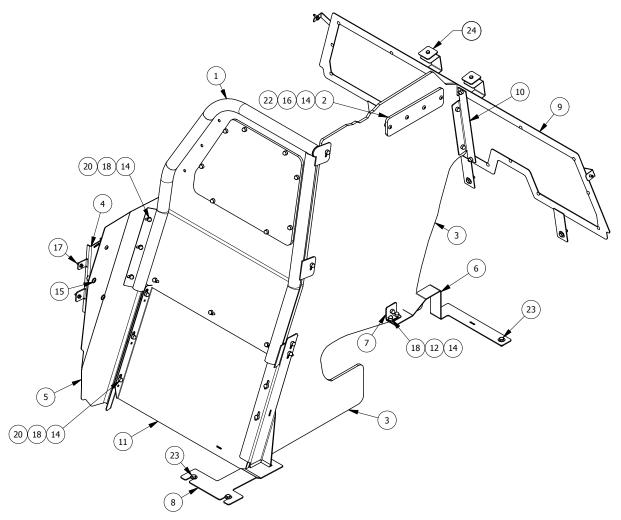
If you have any problems with this installation then call the toll free number (800-480-6680) and ask for technical assistance.

P1000 Pro-Cell Without Window Guard

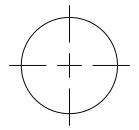


	PARTS LIST				
ITEM	QTY	PART NUMBER	DESCRIPTION		
1	1	3P5715	PARTITION PRO-CELL TAH 15		
2	1	3P8010	DIVIDER VENT PLATE		
3	1	3P8116-NWG	PRO-CELL DIVIDER NO WINDOW GUARD		
4	1	3P8116P	B-PILLAR BRACKET ASSY, PS		
5	1	3PK8116-02P	PARTITION MOUNTING PLATE, PASSENGER		
6	1	3PK8116-10	LOWER REAR DIVIDER BRACKET		
7	1	3PK8116-11	DIVIDER ANGLE BRACKET		
8	1	3PK8116-12	UPPER BRACKET, NO WINDOW GUARD		
9	1	3PK8116-13	MIDDLE BRACKET, NO WINDOW GUARD		
10	1	3PK8116-14	CENTER SUPPORT WELDMENT		
11	1	3RWG8116-05	HANGER PLATE		
12	1	3SP8116-01	SEAT PROTECTOR, PRO-CELL		
13	2	3X04	1/4-20 x 5/8" HHMS, BLK		
14	4	3X07	1/4-20 X 1-1/2 PHIL TRUSS HD MS		
15	1	3X122	1/4-20 x 1" HHMS, Zn		
16	26	3X145	BLACK PLASTIC CAP		
17	3	3X149	5/16-18 X 3/4 BSHCS, BK		
18	4	3X16	1/4-20 WHIZ NUT		
19	4	3X162	#14 x 3/4" SELF DRILLING HEX HEAD SCREW		
20	22	3X16Z	1/4-20 WHIZ NUT		
21	11	3X36	1/4-20 X 5/8 CARRIAGE BOLT		
22	9	3X82	1/4-20 X 1 CARRIAGE BOLT		
23	4	4G5070P1	SPACER, DIVIDER VENT PLATE		
24	4	FORD OEM BOLT	VARIOUS		

P1000 Pro-Cell With Window Guard

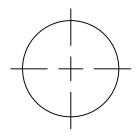


PARTS LIST					
ITEM	QTY	PART NUMBER	DESCRIPTION		
1	1	3P5715	PARTITION PRO-CELL TAH 15		
2	1	3P8010	DIVIDER VENT PLATE		
3	1	3P8116-WG	PRO-CELL DIVIDER, WINDOW GUARD		
4	1	3P8116P	B-PILLAR BRACKET ASSY, PS		
5	1	3PK8116-02P	PARTITION MOUNTING PLATE, PASSENGER		
6	1	3PK8116-10	LOWER REAR DIVIDER BRACKET		
7	1	3PK8116-11	DIVIDER ANGLE BRACKET		
8	1	3PK8116-14	CENTER SUPPORT WELDMENT		
9	1	3RWG8116	REAR WINDOW GUARD, F-150		
10	1	3RWG8116-04	CENTER BRACKET		
11	1	3SP8116-01	SEAT PROTECTOR, PRO-CELL		
12	2	3X04	1/4-20 x 5/8" HHMS, BLK		
13	4	3X07	1/4-20 X 1-1/2 PHIL TRUSS HD MS		
14	26	3X145	BLACK PLASTIC CAP		
15	3	3X149	5/16-18 X 3/4 BSHCS, BK		
16	6	3X16	1/4-20 WHIZ NUT		
17	4	3X162	#14 x 3/4" SELF DRILLING HEX HEAD SCREW		
18	20	3X16Z	1/4-20 WHIZ NUT		
19	2	3X184	1/4-20x0.75, SBHCS, BLACK OXIDE		
20	11	3X36	1/4-20 X 5/8 CARRIAGE BOLT		
21	7	3X82	1/4-20 X 1 CARRIAGE BOLT		
22	4	4G5070P1	SPACER, DIVIDER VENT PLATE		
23	3	FORD OEM BOLT	VARIOUS		
24	2	3RWG8116-05	HANGER PLATE		



DIRECTIONS

- 1. CUT ALONG DASHED LINES
- 2. REMOVE THE B-PILLAR TRIM AND PLACE TEMPLATE INSIDE, ALIGNING CUT-OUT AREAS WITH THE CORRESPONDING FEATURE SHOWN
- 3. CENTER PUNCH 3 HOLE LOCATIONS THRU TEMPLATE AND DRILL/CUT 1" DIA HOLE
- 4. REINSTALL TRIM PANELS OVER TOP OF THE B-PILLAR BRACKETS



1.00

CHECK SCALE
SELECT NONE FOR PAGE SCALING
WHEN PRINTING FROM .pdf FILE

2016 F-150 B-PILLAR TRIM TEMPLATE PASSENGER SIDE

