

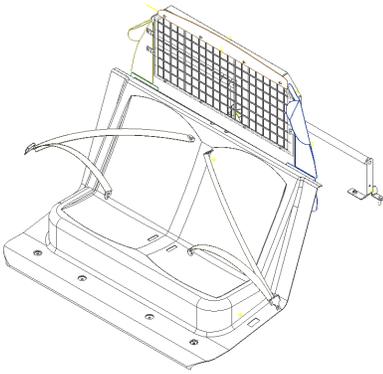
# **INSTALLATION GUIDE**

**2018+ DURANGO  
OUTBOARD SEAT BELTS  
40SBK6718**

**Pro-gard**<sup>TM</sup>  
PRODUCTS LLC.

**STRONG. RELIABLE. SECURE.**

**THESE COMPONENTS ARE REQUIRED  
TO INSTALL THE OUTBOARD SEATBELTS**



This system requires the barrier and transport seat to be installed.

Outboard Seat Belt System  
Part #4OSBK6718



Part #4OSBK6718

**I. The following tools will be required to complete the installation**

- |                              |                            |                        |
|------------------------------|----------------------------|------------------------|
| A. 7/16, 9/16, & 5/8 Sockets | C. 15mm Deep Well Socket   | E. 13mm & 18mm Sockets |
| B. 5/32 Allen Wrench         | D. 5/32, 3/16 Allen Wrench | F. 1/2, 3/4 Wrenches   |

**II. Read all instructions and refer to last page to ensure all parts were received**

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**NOTE:** *The Durango barrier must be installed along with the Outboard Seat Belt System.*

**WARNING:** *Locate All wiring, fuel lines, brake lines, coolant lines, or refrigerant lines before drilling any holes or installing any self-drilling fasteners.*

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**III. Seat Belt Support Bracket & Cross Bar Installation**

- A. Remove 2nd row OEM seat from the vehicle. Find the mounting bolts on the floor, remove with a 18mm socket, and lift seat away from the vehicle.
- B. Remove cargo compartments.
- C. Trim rectangular opening in center front edge of cargo compartment load-floor 4" back and 3" across to clear 3OSB6718-13 when installed (see upward arrow, Fig. 1, page 3).
- D. Trim tunnel into central column at forward edge of the cargo compartment's interior to clear 3OSB6718-09 bracket.



Fig. 1

#### IV. Install mounting brackets on both sides (Figure 2)

- A. Attach (3B6718-10D) bracket to floor with bolt (3X181) fastened at cargo area threaded hole, and thread nut(3X182) over floor stud. Repeat for other side with (3B6718-10P) bracket.
- B. Attach (3OSB6718-18) braces to (3B6718-10D&P) brackets at approximately 30 degrees upward angle using (3X239) bolts and (3X166) whiz nuts.
- C. Trim rearward top tabs from cargo compartment to allow for rear barrier bracket and brace clearance (see side-facing arrows, Fig. 1).
- D. Install (3OSB6718-09) Rear OSB Bracket to floor, using (3X67) bolts.
- E. Place (in order) passenger (3OSB6718-16) and driver side (3OSB6718-15) Seat Brackets, and Front OSB Bracket (3OSB6718-10) Using OEM fasteners. Place Middle Bracket (3OSB6718-12) using two (3X83) bolts and (3X170) nuts, Gussets (3OSB6718-14), and Upright (3OSB6718-13). Fasteners (eight 3X114 bolts paired with eight 3X170 nuts) should be kept loose until all parts are aligned. (see Fig. 3)

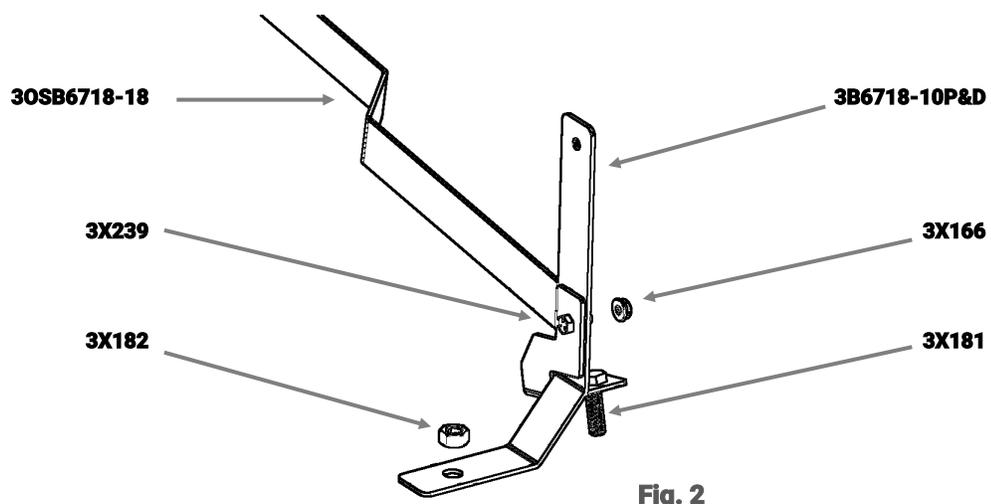


Fig. 2

## V. Install Cargo Barrier per barrier instructions

**NOTE:** *Ensure 3BW6718-04P&D OSB lower wings are used in place of 3BW6718-01P&D standard lower wings for outboard seatbelt assembly.*

- A. Install Main Crossbar (30SB6718-11) to barrier using six sets of carriage bolts and 3X16Z whiz nuts. Attach Rear Braces (30SB6718-18) to ends of (30SB6718-11) Main Crossbar with (3X239) bolts and (3X166) whiz nuts.

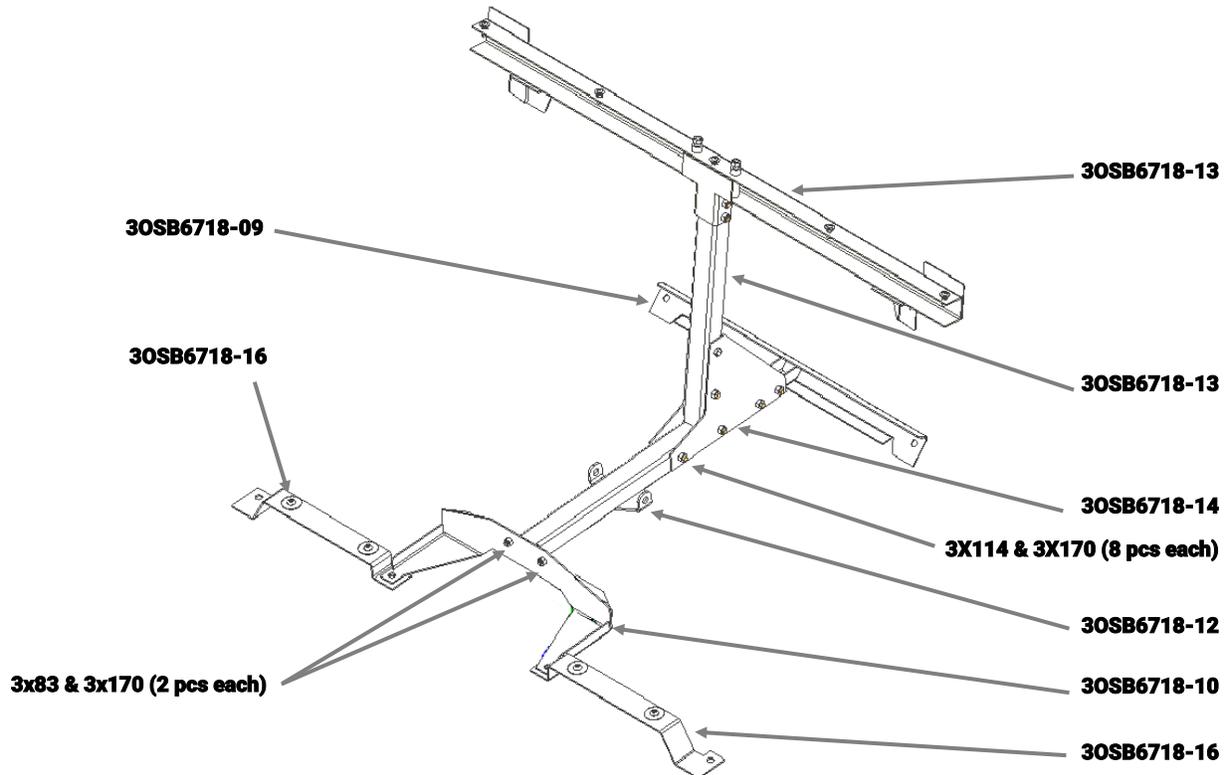


Fig. 3

## VI. Seat and Seat Belt Installation

- A. Place the seat loosely inside the vehicle. Pass the seat belt through the (3S5003) seat belt bezels, then through the rectangular holes in the middle of the seat. Bolt the seat belts in place on the middle brace using (3X174) bolt, (3X175) lock washer, and (3X176) nut. Bolt the (30SB4715-06), seat belt side L-brackets into place at each side of the vehicle using the OEM fasteners, then bolt the end-release buckles to them facing upward using (3X174) bolt, (3X175) 1/2" lock washer, and (3X176) nut. Tilt seat into place, ensuring the buckles project through the openings at outer ends. The seat is secured by installing the 5 bolts (3X223) and washers (3X12) at the top of the seat and the 4 bolts (3X247) and washers (3X224) at the floor of the seat. Quickly test the seat belts and do any adjustments needed, making sure the belt pull straps go down over the chest when installed.
- B. Place the (40SB109RP-1) partition seat belt buckles in the desired location on the driver and passenger side partition mounting panels. Mark and drill two 1/4" holes for each and mount using (3X36) carriage bolts and (3X16Z) whiz nuts. This will allow the seat belts to be placed in the open position for receiving the passenger (see page 5, Detail A).

### Installation complete

If you have any problems with this installation or have any questions please call (800-480-6680) and ask for technical assistance.

PARTS LIST		
ITEM	QTY	PART NUMBER DESCRIPTION
1	1	30SB6718-11 Main Weldment, Durango OSB
2	1	30SB6718-13 Durango OSB Upright
3	2	30SB6718-14 Gusset, Durango OSB
4	1	30SB6718-12 Weldment, Durango OSB Mid Belt
5	1	30SB6718-10 Weldment, Durango OSB Front Bracket
6	1	30SB6718-09 ASSY, DURANGO OSB REAR BRACKET
7	1	30SB6718-15 BRACKET ASSY, DURANGO LWR SEAT MNT DS
8	1	30SB6718-16 BRACKET ASSY, DURANGO LWR SEAT MNT PS
9	7	3X114 3/8-16x2.75, HEX CAP SCREWS, GR 8, YZ
10	11	3X170 3/8-16 HEX NUT YZD
11	2	3X245 7/16-20X3 HEX CAP SC GR8 PLTD
12	5	3X12 1/4 FLAT WASHER, BLACK
13	5	3X223 1/4-20 X 1 BHCS
14	4	3X224 3/8 X 1 1/2 Washer
15	4	3X83 3/8-16 X 3/4" HHCS G5 ZN
16	4	3X247 3/8-16 X 3/4" BHCS SS
17	10	3X36 1/4-20 X 5/8 CARRIAGE BOLT
18	10	3X16Z 1/4-20 LARGE HEX WHIZ NUT-ZINC
19	2	SEATBELT UTILITY/DURANGO
20	1	3S67D18 SEAT, DURANGO
21	2	30SB109RP BUCKLE, END RELEASE
22	2	40SB109RP-1 PARTITION BUCKLE
23	2	30SB6718-18 BRACE, DURANGO OSB REAR
24	4	3X239 5/16-18 X .75 HHCS GR5 ZN
25	4	3X166 5/16-18 LARGE HEX WHIZ NUT-ZINC
26	2	30SB4715-06 SIDE L BRACKET
27	4	3X174 1/2-13 X 1" HHCS, GR8, BIK ZN/C
28	4	3X175 1/2" WSHR Split Lock, BIK ZN/C
29	4	3X176 1/2-13 NUT, GR8, BIK ZN/C
30	2	3SS003 TRANSPORT SEAT BEZEL
31	10	3X72 #8 X 5/8 PHILIPS TRUSS HD
32	2	3X67 M12 X 1.75 X 40mm, Class 10.9 ZN

