

PRO-GARD PRODUCTS, LLC
2006 TT52106
IMPALA TRUNK TRAY
INSTALLATION INSTRUCTIONS



NOTE: Carefully review the parts contents list below and familiarize yourself with these parts. If there are any missing components, call (317) 579-6680 and ask for “Customer Service”, or circle the missing part on this sheet and FAX it to:

“PRO-GARD CUSTOMER SERVICE”

@ (317) 579-6681

Read all instructions before beginning installation!

PARTS LIST:

Trunk Tray – 1 EA.
Slide Rails – 1 left & 1 right
L-Shaped Brackets – 1 EA.
Mounting Plate – 1 EA.
(3P920 & 3P921) Rear Mounting Brackets – 1 EA.
(3X139) ¼ -20 X 3/4 Self-Drilling Screw – 11 EA.
¼ -20 X 3/4 HHCS – 8 EA.
¼” Split Washers – 8 EA.
¼-20 Nut – 8 EA.
(3x40) 10-32 X ½ Phillips Pan Head Bolts – 2 EA.
(3x11) 10-32 ESNA Nut – 2 EA.

1. Inventory parts using Photos 1 and 2.

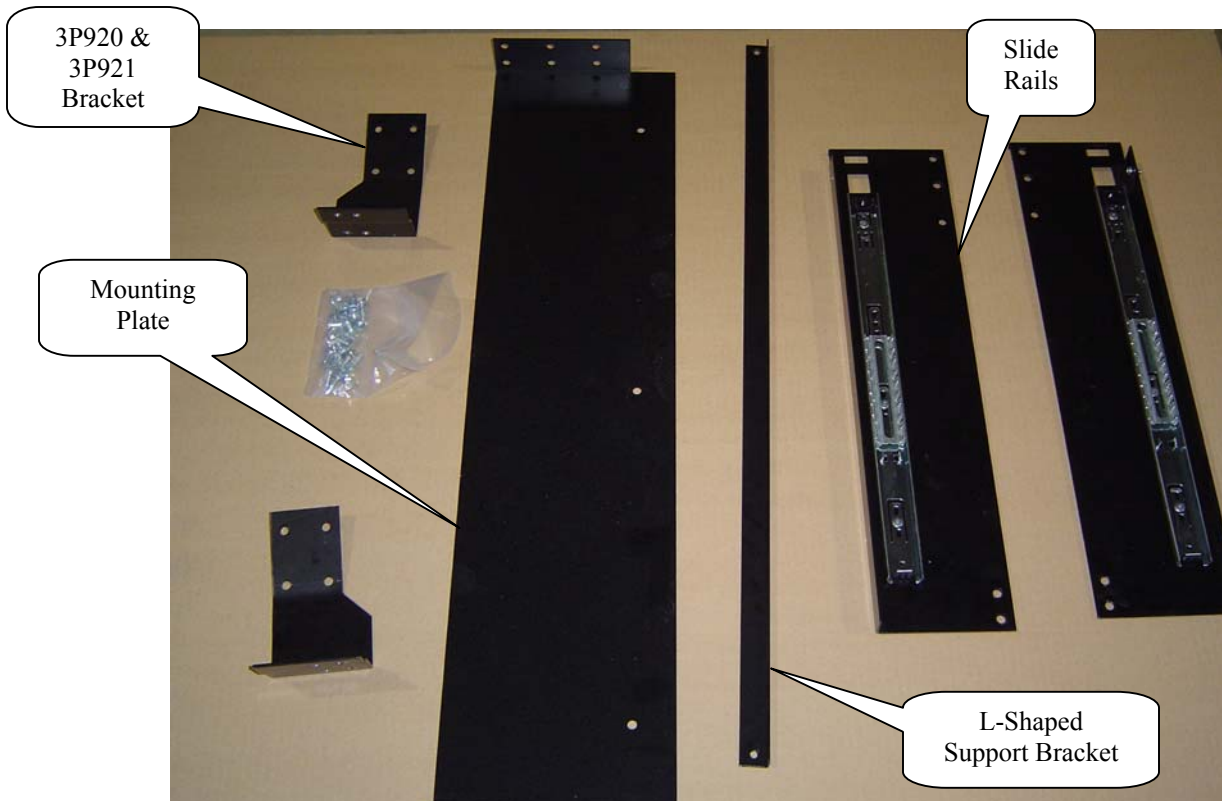


Photo 1

Tray }
}

Photo 2

2. Hold the mounting plate in place against the rear seat support at the back of the trunk to determine the vertical location required for the application. With the mounting holes towards the top, center the mounting plate left to right in the trunk. Using the mounting holes as a guide, install the mounting plate with (3) of the self-drilling screws provided.

3. Determine the vertical position required for the trunk tray application. The slide rails should be assembled with the slides to the inside and the square cutouts toward the bottom of the trunk. Using holes selected to yield the desired height, attach the slide rails with two hex head bolts from inside the rails and (2) ¼” nuts and split lock washers on the outside. See Photo 3.



Photo 3

4. Attach the L-bracket to the bottom of the slide rails. Orient the L-bracket with the bend edge toward the rear of the trunk. The holes for the bracket are located at the end of each rail next to the square cutouts. Insert the 10-32 x ½ bolt from the top through the slide rail and the L-bracket. Secure with a 10-32 ESNA nut from the bottom. See Photo 4 and 5.
5. Use two hex head bolts from the inside, split washers and ¼” nuts to attach the bottom of the rear mounting brackets (3P920 & 3P921) to the slide rails. Mount the brackets using the bolt pattern corresponding with the hole pattern selected for the front mounting height so the slide rails are level.

6. Block the rear of frame up so that the rear mounting brackets approximate their final position against the underside of the trunk opening. Note the step in the top of the mounting brackets and align each with the corresponding step in the under side above. Using the holes on the top of the 3P920 & 3P921 brackets as a guide, attach using (8) 3x139 self-drilling screws provided.
7. After all bolts are tightened, you may insert the tray into the slide rails. The tray should slide easily. See Photo 6.

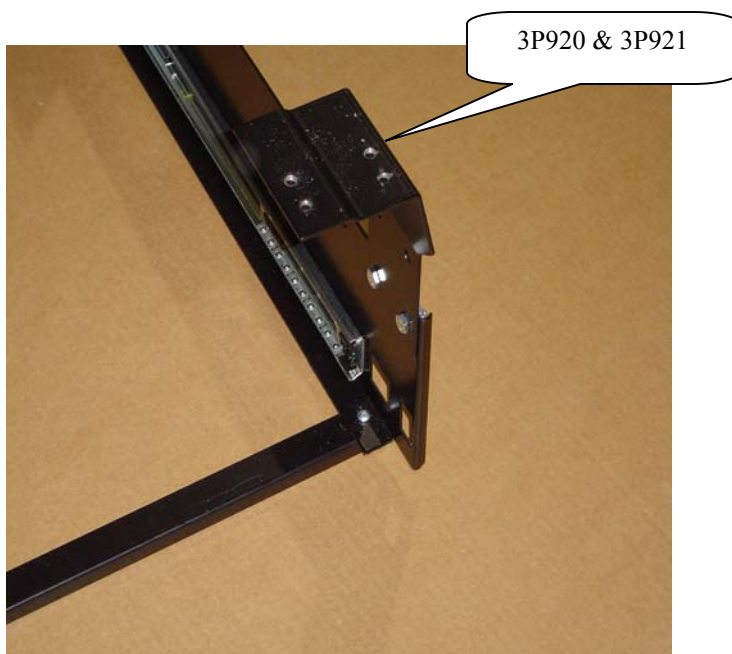


Photo 4



Photo 5



Photo 6

IF THERE ARE ANY QUESTIONS OR CONCERNS PLEASE CONTACT:

PRO-GARD PRODUCTS, LLC

Phone: 317-579-6680

Fax: 317-579-6681